

**PRODUCT DATA SHEET  
ONE PACK ETCH PRIMER**

<b><u>PRODUCT NAME:</u></b>	ONE PACK ETCH PRIMER
<b><u>PRODUCT BRAND:</u></b>	SUPREME
<b><u>FINISH:</u></b>	MATT
<b><u>COLOUR:</u></b>	GREY, BLACK AND RED OXIDE
<b><u>VEHICLE TYPE:</u></b>	POLY-VINYL BUTYRAL AND PHENOLIC RESIN
<b><u>PIGMENT TYPE:</u></b>	SYNTHETIC OXIDES
<b><u>SOLVENT TYPE:</u></b>	ALCOHOLS AND ESTERS
<b><u>FLASH POINT MIN:</u></b>	14°C
<b><u>SPECIFIC GRAVITY:</u></b>	0.950 – 0.975 AT 25°C
<b><u>SOLIDS CONTENT:</u></b>	30 – 35% BY WEIGHT
<b><u>VISCOSITY AT 25°C:</u></b>	25 – 28" FORD CUP 4
<b><u>DRYING TIME:</u></b>	
<b><u>SURFACE:</u></b>	30 MINUTES
<b><u>HARD:</u></b>	3 HOURS
<b><u>APPLICATION METHOD:</u></b>	CONVENTIONAL SPRAY OR DIPPING
<b><u>APPLICATION VISCOSITY:</u></b>	18 – 20" FORD CUP 4
<b><u>RECOMMENDED THINNER:</u></b>	ETCH PRIMER THINNERS
<b><u>FINENESS OF GRIND:</u></b>	10 MICRONS
<b><u>COVERAGE AT DFT 40 MICRONS:</u></b>	5 SQUARE METRES PER LITRE
<b><u>RECOMMENDED DRY FILM/ COAT THICKNESS:</u></b>	25 MICRONS MIN PER COAT

**DESCRIPTION & GENERAL USE:**

A self-etching single-pack etch primer for use on bare mild steel or galvanized iron for temporary corrosion protection before finishing coats are applied, which should be within six months of the application of the primer. Over coating should only be applied once etch primer is hard dry after 3 hours.

All equipment should be cleaned immediately after use with thinners.